

Mamazon

VOLUPTUOUS MAGAZINE PRESENTS

Mamazon



THE
SCORE
GROUP

OVER 130 BUSTY NATURALS
XXX • PREGGERS • MEGA-ASSES & MORE!



**MORE
BIG
PICS!**

SCORELAND.COM

SCORE SPECIAL #104

\$7.99 U.S. \$8.99 Canada



0 4

Mamazon

VOLUPTUOUS MAGAZINE PRESENTS

Mamazon



THE
SCORE
GROUP

OVER 130 BUSTY NATURALS
XXX • PREGGERS • MEGA-ASSES & MORE!



**MORE
BIG
PICS!**

SCORELAND.COM

SCORE SPECIAL #104

\$7.99 U.S. \$8.99 Canada



0 71896 47338 4



MAMAZONS

4

Autumn is SHORT 'N' STACKED

Page 11



WIDE LOADS

16



BUSTY ISLAND GIRLS

25



IN THE BUSH

30



OILED UP

35



ALL THE WAY IN!

44



TIT TO TIT

54



SEEING RED

60



YOUNG & STACKED

65



READY TO POP!

71

JOHN FOX President & CEO

DAVE ROSENBAUM Editor

ANTHONY SOARES Creative Director

MARY BORREGO Art Director

MIKE FEDERICI Prepress Manager

CIRCULATION

HARVEY W. BANGHOR

Director of Circulation

CHARLES ANDERSON

Circulation Manager, North America

FRANK BRZESKI & DAVID EMERSON

Circulation Managers, UK

**NORTH AMERICAN
AND EXPORT DISTRIBUTION**

Kable News Company

GEORGE METZLER

Account Representative

GEOFF WARD

Foreign Distribution

UK DISTRIBUTION

MMC

Octagon House, Ripley,

White Hart Meadows, Woking, Surrey

Gu23 6HR Great Britain

Telephone: 0148-331-1222

Fax: 0148-321-1731

ADVERTISING

SLG Media, Inc.

LISA BRACELIN

Account Representative

Greenwich Office Park, Building #2

Greenwich, Connecticut 06831-5115

Phone: 203-622-6669

Fax: 203-622-8885

Mamazon—SCORE Special No. 104 [ISSN #1 529-5222] is a special edition of Voluptuous, published by The SCORE Group, 1629 N.W. 84 Avenue, Miami, Florida 33126. Copyright © 1993-2004 by The SCORE Group. Price: \$7.99 in U.S.A.; \$8.99 in Canada; £3.99 in the UK. All rights reserved. SCORE® is a registered trademark of Quad Int'l, Incorporated and The SCORE Group. Mamazon has a trademark application pending. The Records required by 18 U.S. Code 2257 (a) through (c) and the pertinent regulations 28 C.F.R. Ch. 1, Part 75 with respect to this publication (SCORE Special) and all materials associated with such records are maintained by D. Penables, the custodian of records, at 1629 N.W. 84 Avenue, Miami, Florida 33126, and are available for inspection and review by the Attorney General at all reasonable times. Republishing in whole or in part, including, but not limited to, any electronic media, is expressly forbidden except with written permission of Voluptuous and The SCORE Group. Publisher disclaims all responsibility to return unsolicited material and all rights in materials published vest in The SCORE Group and Voluptuous. This periodical is sold subject to the following conditions: it shall not be lent, resold, hired out or otherwise disposed of in a mutilated condition or in an unauthorized cover by way of Trade, except at the full retail price or affixed to or as a part of any publication or advertising, literary or pictorial matter whatsoever, without the expressed written consent of the publisher. Any similarity between an individual person or people depicted in any fiction or artwork in this magazine and any real person or people is purely coincidental and is not intended as representation of any particular individual or class of person. This magazine is intended for adults only and should not be sold to or provided to minors under the age of 18. PRINTED IN CANADA.

SCORE

PRESENTS

Mamazon™

Welcome to the most unique big-tit mag ever created...a collector's edition unlike any other. If you love natural big breasts—and you obviously do because you're holding this magazine—then this issue of Mamazon is one you'll treasure forever.

Within these pages are spectacular, super-sexy photos—most never-before-published—of over 100 big-breasted superstars. This issue is packed with full-page portraits that show these treasures—and their treasures!—at their very best. From stars of the great '80s like Lisa Phillips, Devon Daniels and Sylvia McFarland to memorable models of the '90s like Carrie Lynn, Chloe, Carol Brown and Lisa Miller and to stars of today like Kelly Kay, Nicole Peters, Ines Cudna, Casey Cleavage (the girl on the left), Linsey Dawn and many more, this issue has 'em all covered...and uncovered!

Enjoy the show!



TITS IN TIGHT TOPS

40



BLACK & STACKED

80



SELF-SUCKERS

87

ARTICLE

22AMAZON ALLURE

The athletic sexual prowess of big women is no myth.



**XXXTRA
HARD!**

92



Ines Cudna (above) is surprising the first time you see her in person. In pictures, this Polish beauty queen doesn't come across as particularly large. But she's 5'7" tall, and when she's in heels, the phrase "statuesque beauty" immediately comes to mind. What comes to mind when you see blonde, stacked 'n' packed, mid-1990s legend Buxom Brandi? How about, "Holy, shit! She's huge!" And she is, all over: 5'11", 176 pounds, 50-28-38, G-cup boobs. Last but not least, we reserved the full-page portrait for a Southern California mamazon who isn't the picture of what comes to mind when somebody says, "California girl." But we wish they all could be like Lori, who was only 19 when she debuted and checked in at 5'9", 172 pounds, 43-30-39, E-cup. That's a lot of woman!







In the
Bush!

If you like a full but not overgrown crop of hair down below, you might like to take the measure of Sarah Mercury (opposite page left). If you like your girls super hairy, then Scottish beauty Clare (top right) and 1980s Israeli legend Nilli Willis might grow on you. And Chloe Vevrier (this page) was the first model to achieve superstar status with the hairy-bush-hairy-pits-big-tits combination.





BRANDY
Mamazon
2004



BRANDY
2004 Mamazon





"What's it like to have a cock?" Annie Swanson asked. She got her answer when she tit-fucked Lilith, who, like Annie, had previously enjoyed girl-girl pleasure with Autumn-Jade. Sammie stacked her tits on top of Jenny's in the video *Battle of the Bra Busters*. The viewers won that war between two of the biggest ever. And Laura Bailey got raunchy for the first time when she stuffed Susie Wilden's pussy in an historic tit-to-tit encounter.



Tit to Tit